

CHAPTER 1

GENERAL

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CHAPTER 1

GENERAL

1.000 Introduction

The R22 Maintenance Manual contains instructions necessary for proper maintenance, servicing, and handling of R22-series helicopters. The R22 Instructions for Continued Airworthiness (ICA) includes the R22 Maintenance Manual (MM), R22 Illustrated Parts Catalog (IPC), R22 Service Bulletins (SBs), R22 Service Letters (SLs), Lycoming O-320-series and O-360-series Operator's Manuals, applicable Lycoming technical publications, and applicable component manufacturer technical publications.

Service Bulletins are issued by Robinson Helicopter Company (RHC), Lycoming, and component manufacturers. RHC Service Bulletin compliance is mandatory; comply with other applicable Service Bulletins as directed. RHC technical publications are available online at www.robinsonheli.com. Recent technical publications are available from Lycoming at www.lycoming.com, and from Continental Motors, Inc. (CMI) at www.continentalmotors.aero.

Kit instructions are issued for field installation of either optional or mandatory (due to Service Bulletin or parts obsolescence) equipment upgrades, or provisions for upgrades. Kit instruction issued by RHC either implement approved type design data, or are approved as type design data.

A list of chapters is located in the *Introduction*. Chapters are separated by tab dividers and chapter contents are listed in the chapter front pages.

CAUTION

Always read instructions completely before performing a task.

1.001 RHC Maintenance Manuals and Illustrated Parts Catalogs Updates

RHC Maintenance Manuals (MMs) and Illustrated Parts Catalogs (IPCs) are available digitally at www.robinsonheli.com, under the Publications tab. Access to these publications does not require an account and is free of charge.

Viewing MMs & IPCs online is recommended to ensure use of current data.

Viewing MMs & IPCs offline via paper or digital download requires verification that the data is current. Refer to the online MM or IPC Revision Log for the list of current pages.

Sign up for free email notification of revisions to MMs & IPCs by sending an email to subscriptions@robinsonheli.com with "Subscribe email" in the subject line. Within the email, include name, email address, physical address, and helicopter model(s) of interest.

1.002 R22 Maintenance Authorization

Only appropriately certificated mechanics who have successfully completed an R22 factory-sponsored maintenance course, or are under direct supervision of the above-stated mechanic, may perform maintenance, repairs, or inspections on R22-series helicopters. Annual inspections of U.S.-registered light helicopters must be performed by holders of an Inspection Authorization (IA) certificate or by repair stations certificated by the Federal Aviation Administration (FAA). The daily preflight and some preventive maintenance may be performed by the above-stated mechanics, or by the pilot/owner after receiving appropriate instruction in accordance with the R22 Pilot's Operating Handbook and applicable aviation regulations.

1.003 Component Maintenance Authorization

Only appropriately certificated mechanics who have successfully completed both a factory-sponsored maintenance course and component maintenance course, and who possess technical data supplied by RHC, are authorized to perform maintenance specified in the Component Maintenance Manual (CMM). Component maintenance may only be performed at an RHC-authorized Service Center that has the Component Maintenance special tools (ref. R22 SL-81).

1.004 Maintenance Record

The Airframe Maintenance Record is available online at www.robinsonheli.com.

Airframe Maintenance Record blank PDF forms may be used for R22-series, R44-series, and R66-series helicopters. Component Record blank PDF forms may be used for life-limited or TBO components. Blank paper copies are available for purchase (P/N R8478 Airframe Maintenance Record and P/N R8479 Component Record [pack of 20]).

A Component Record is a maintenance record of the removals, installations, or maintenance performed on a life-limited or TBO component. When a life-limited or TBO component is installed in the helicopter, the Component Record card is inserted in the Airframe Maintenance Record. When a life-limited or TBO component is removed from the helicopter, remove the Component Record card and keep the card with the Component. Major assemblies may contain one or more life-limited or TBO component.

RHC encourages operators to utilize Component Record cards to assist in tracking time on interchangeable parts since service lives may be different between models.

RHC does not create Component Record cards for spares, however, operators may create their own.

RHCs Repair Station does not require a Component Record card in order to perform work on a component, unlike a Component/Return Authorization form.

RHC recommends using a toner-based laser, or a pigment-based inkjet, color printer and 65 lb white (96 bright) premium card stock for Maintenance Record or Component Record card production. Maintenance Record binders and tab sets are available separately (P/N R8656 Maintenance Record Binder and P/N R8650 Maintenance Record Tabs).

1.005 Notations

The following notations will be found throughout the manual:

NOTE
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A NOTE provides emphasis or supplementary explanation.

CAUTION

Equipment damage can result if a CAUTION is not followed.

WARNING

Personal injury or death can result if a WARNING is not followed.

1.006 Maintenance Manual and Illustrated Parts Catalog References

Maintenance Manual and Illustrated Parts Catalog Section and Figure references are subject to relocation and renumeration. Effort will be made at the time of RHC technical document revisions to correct superseded references, however, certain documents may not otherwise require revision and superseded references may remain. A keyword or part number search in online documents (Ctrl + F [PC] or Command + F [Mac]) may help to locate applicable data.

1.007 Definitions and Abbreviations

Refer to R22 Pilot's Operating Handbook (POH) Section 1 for additional definitions and abbreviations.

A. Definitions

14 CFR § 27.602 Critical Part:	A016-x main rotor blades & A029-x tail rotor blades are critical parts as defined by 14 CFR § 27.602 and are subject to special inspection requirements & reporting described in chapters 26 & 28. Contact RHC Technical Support if questions arise concerning special inspection or reporting requirements.
12 years:	With respect to a 12 year inspection or life-limit, 12 years means 12 years from the date of the: – factory-issued airworthiness certificate, – factory-issued authorized release certificate (FAA Form 8130-3, Airworthiness Approval Tag), or – last 12-year inspection.
Annually:	With respect to an annual inspection, annually means within the preceding 12 calendar months.
Datum:	An imaginary vertical plane from which all horizontal measurements are taken for balance purposes with the aircraft in level flight attitude. Refer to § 16-20 for R22 datum location.
Empty Weight:	Standard empty weight of a standard helicopter including unusable fuel, full operating fluids, and full engine oil. Basic empty weight is standard empty weight plus weight of installed optional equipment. Refer to R22-series Type Certificate Data Sheet (TCDS) H10WE at: https://drs.faa.gov . Refer to Equipment List/Weight and Balance Data Sheet (RF 134) and Weight and Balance Record in R22 POH Section 6 for installed equipment.
Life-Limited Part:	Refer to Chapter 3. Any part for which a mandatory replacement limit is specified in the type design, the Instructions for Continued Airworthiness, or the maintenance manual.
Time in Service:	With respect to maintenance time records, time in service means the time from the moment an aircraft leaves the surface of the earth until it touches it at the next point of landing.

1.007 Definitions and Abbreviations (continued)**B. Abbreviations**

14 CFR:	Title 14 of the Code of Federal Regulations. The Federal Aviation Regulations (FARs) are part of the CFR.
AOG:	Aircraft on Ground
Assy:	Assembly (component consisting of more than one part)
ATA-100:	Air Transport Association of America Specification No. 100
BL:	Butt Line Station locations
CO:	Carbon Monoxide
CRA:	Component Return/Authorization
ELT:	Emergency Locator Transmitter
EMU:	Engine Monitoring Unit
FS:	Fuselage Station locations
HID:	High Intensity Discharge
HS:	Horizontal Stabilizer Station locations
ICA:	Instructions for Continued Airworthiness
LBL:	Left Butt Line Station locations
LED:	Light Emitting Diode
LH:	Left-hand
LRU:	Line-Replaceable Unit
MR:	Main Rotor
MRB:	Main Rotor Blade
MRDS:	Main Rotor Drive Shaft
MRGB or MGB:	Main Rotor Gearbox or Main Gearbox
OEM:	Original Equipment Manufacturer
R22 IPC:	R22 Illustrated Parts Catalog
R22 MM:	R22 Maintenance Manual
R22 POH:	R22 Pilot's Operating Handbook
RBL:	Right Butt Line Station locations
RH:	Right-hand
RHC:	Robinson Helicopter Company
RS:	Rotor Station locations
SB:	Service Bulletin
SDS:	Safety Data Sheet
SL:	Service Letter
TBO:	Time Between Overhaul
TCDS:	Type Certificate Data Sheet
TIR:	Total Indicator Reading
TR:	Tail Rotor
TRB:	Tail Rotor Blade
TRDS:	Tail Rotor Drive Shaft
TRGB or TGB:	Tail Rotor Gearbox or Tail Gearbox
TS:	Tailcone Station locations
TSN:	Time Since New
TSO:	Time Since Overhaul
WL:	Water Line Station locations

1.008 Service Information

A. Part Designation

RHC parts are designated with an alphanumeric part number beginning with letter "A", "B", "C", etc., followed by three digits and a dash number.

A revision letter or letters follow(s) the stamped or ink-marked part number. Revision progression is A thru Z, followed by AA thru AZ, followed by BA thru BZ, etc. Unless otherwise specified, any revision of the same part number is interchangeable, such as "A101-1 A" and "A101-1 D".

A change in dash number indicates a change in form, fit, and/or function (e.g. part number C339-1 is not interchangeable with part number C339-10 even though both are jackshaft weldments for [hydraulic] R44s). Similarly, part numbers F049-6 and F049-06 are not interchangeable because the dash numbers are different.

B. Returning Parts

All parts shipped to RHC must include a signed Component Return/Authorization (CRA) Form available online at <https://robinsonheli.com>.

C. Ordering and Shipping

Procure parts from any R22 Dealer or Service Center, or order directly from assigned RHC Customer Service Representative via email, fax, or phone.

D. Warranty Claims

Complete CRA Form (refer to Part B) and, in the Warranty Claim section, indicate if rotorcraft or component is under warranty. If claim is for parts or for labor allowance due to a Service Bulletin issued against rotorcraft or component, write in "per SB-XX" adjacent to requested warranty action.

E. Customer Support

Please visit <https://robinsonheli.com> for Customer Support contact information.

1.009 Assembly Instructions for R22-series Helicopter Crated for Export**NOTE**

Aircraft assembly to be performed by a certificated mechanic.

1. Remove all components from tailcone crate and all accessible components from cabin crate. Assemble landing gear per §§ 5.220 (float gear only) and 5.320.

CAUTION

Do not lift helicopter and attached crate using main rotor hub; damage to main rotor gearbox and frames could result.

2. Attach a hoist to main rotor hub per § 17-20. Lift aft end of crate while taking up slack in hoist. When main rotor shaft is vertical, remove bolts at landing gear attach points and remove crate. Install landing gear per § 5.120. Lower helicopter on ground.
3. Install front cross tube cover panel. For float landing gear, set float pressure per Mariner supplement of Pilot's Operating Handbook and verify float stabilizer is being used in place of tail skid.
4. Install tailcone per § 4.312. Install tail rotor visual warning guard.
5. Install empennage assembly per § 4.322.
6. Install exhaust system per § 6.520. Install lower half of cooling fan scroll.
7. Remove preservative plugs from engine cylinder upper spark plug holes. Install upper spark plugs and special torque per § 23-33. Connect ignition leads.
8. Fill engine oil to six quart mark on dipstick, as required.
9. Install main rotor blades per § 26-10. Match color coded markings on blades, hub bolts, hub, and pitch links. Attach upper end of pitch links to pitch horns.
10. Install tail rotor assembly per § 28-10.
11. If required, fill battery with electrolyte and charge.
12. Fill main and tail gearboxes to center of sight gage using correct gearbox oil (refer to § 22-10 Part C). For helicopters shipped "on-side": earlier main gearboxes that have a vent hole atop static mast tube require 6 ounces correct gearbox oil injected into vent hole (later helicopters with vent hole located at base of mast tube do not require 6 ounce injection).
13. Fuel helicopter and drain a small amount of fuel through gascolator.

1.009 Assembly Instructions for R22-series Helicopter Crated for Export (continued)

14. If ship is equipped with artificial horizon, directional gyro, or vertical card magnetic compass, install as follows:

Artificial Horizon and/or Directional Gyro:

- a. Remove amber ALT light and red OIL light from B050 console. Pull out A777-1, A981-1, or B197-1 instrument face by removing perimeter mounting screws. Place a pad under face to prevent scratches.
- b. Install required instrument(s) using screws provided.

CAUTION

Directional gyro mounting screws must not exceed 1 inch in length or unit will be damaged.

- c. Connect straight multi-pin connector to directional gyro and/or angled connector to artificial horizon ensuring that angled strain relief points down. Ensure that connectors lock in place. Ty-rap excess wiring.
- d. Install instrument face, ALT light, and OIL light.

Vertical Card Magnetic Compass:

Locate two wires extending from windshield bow. Slide one piece of heat-shrink tubing (provided) over each wire. Connect compass pins to wire sockets (polarity not critical). Position heat-shrink tubing over connections and apply heat. Install compass using two screws provided.

15. Install battery (Negative Ground System).

NOTE

This must be performed by a qualified pilot and a certificated mechanic.

16. Perform preflight inspection per Pilot's Operating Handbook and inspection per §§ 2.205 & 2.210.
17. Check tail rotor balance per § 10.240.
18. Perform hover checks in § 2.220.1. DO NOT proceed into forward flight at this time.
19. Track and balance main rotor per § 10.230.
20. While climbing at takeoff power per placard and 50 KIAS:
 - a. Evaluate roughness at maximum and minimum power-on RPM.
 - b. At minimum power-on RPM perform 30° left yaw to check for adequate directional control.

1.009 Assembly Instructions for R22-series Helicopter Crated for Export (continued)

21. During level flight typical cruise altitude (if possible, deviate as required for weather and regulations), MCP, with right trim and governor on:
 - a. Verify longitudinal and lateral cyclic control forces are neutralized (no tendency of cyclic to creep longitudinally or laterally).
 - b. Verify collective control forces are neutralized (no tendency of collective to creep up or down).
 - c. Verify throttle correlation. Set MAP to 22 inches and turn governor off. Without twisting throttle, lower collective to 12 inches MAP then raise it to 22.5 inches MAP. RPM must stay in green arc.
22. Evaluate roughness at minimum power-on RPM, takeoff power per placard, and V_{ne} per placard.
23. Check all instruments, gauges, and avionics for proper operation.
24. During autorotation at 50 KIAS and 90% rotor RPM, perform 30° right yaw to check for adequate directional control.

TABLE 1 SCHEDULED INSPECTIONS Consult latest revision of listed publications for specific applicability.	First 25 hours	First 100 hours	Every 50 hours	Every 100 hours	Every 300 hours	Every 500 hours	Every 800 hours	Every 2200 hours	Every 4 months	Every 12 months	Every 4 years	Every 5 years	Every 12 years
Perform inspection per Lycoming Operator's Manual.*	•		•	•	•								
Perform Lycoming SB 480 <i>I. Oil & Filter Change & Screen Cleaning / II. Oil Filter/Screen Content Inspection.</i> <i>NOTE: Oil filters on D723-1 adapters do not require safety wire.</i>	•		•						•				
Perform Lycoming SI 1129 <i>Methods of Checking DC Alternator and Generator Belt Tension.</i>	•			•									
Perform Lycoming SB 301* <i>Maintenance Procedures and Service Limitations for Valves.</i>		•			•								
Perform Lycoming SB 388* (also applies to replacement cylinders) <i>Procedure to Determine Exhaust Valve and Guide Condition.</i>		•			•								
Perform Lycoming SB 366, as applicable <i>Carburetor Throttle Body Screw Inspection.</i>			•										
Perform Lycoming SI 1191 <i>Cylinder Compression.</i>				•									
Perform CMI SB 643, as applicable <i>Maintenance Intervals for All CMI/TCM/Bendix Magnetos & Related Equipment.</i>				•		•						•	•
Perform 100-hour/annual inspection per § 2.400.				•						•			
Perform main rotor blade tip maintenance per § 26-60.				•						•			
Lubricate A181-4 Revision K, L, and M bearings per § 22-42.					•					•			
Lubricate A184 bearing per § 22-41.					•					•			
Clean gearbox chip detectors per §§ 22-11 & 22-21.						•				•			
Weigh B381-1 or -4 fire extinguisher per § 15-62A.										•			
Perform CMI SB 663 <i>Two-Wire Magneto Tach. Breaker Contact (Points) Assy. P/N 10-400507.</i>						•							
Perform clutch assembly lubricant inspection & servicing per § 22-30.						•							
Drain and flush gearboxes per §§ 22-13 & 22-23.						•							
Perform FAA AD 88-26-01 R2 (A158-1 spindles only).						•							
Lubricate A181-4 Revision N and subsequent bearings per § 22-42.							•				•		
Perform 2200-hour/12-year inspection per § 2.600.								•					•

* Gray square indicates a shorter interval than published on referenced document.

1.100 Helicopter Servicing

1.101 Scheduled Maintenance and Inspections

Required maintenance and inspection intervals are given in Table 1. Publications listed are subject to revision.

Also consult the following for specific applicability, as some aircraft may require maintenance and inspections in addition to the requirements in Table 1:

- Aircraft maintenance records
- Manufacturers' Service Bulletins (SBs)
- Aviation regulations
- Airworthiness Limitations
- Airworthiness Directives (ADs)

Preventive maintenance is required between scheduled inspections. Fluid leaks, discoloration, fretting, galling, chafing, nicks, scratches, dents, cracks, and corrosion all warrant further investigation. Unairworthy items must be replaced or repaired as allowed by RHC.

1.102 Additional Component Maintenance

NOTE

RHC-manufactured parts not listed in § 1.102 as requiring additional component maintenance, or replacement per § 3.300, are "on condition".

A. 12 YEARS

Remove the following components when they have accumulated 12 years time in service and less than 2200 hours time in service since new, since last overhaul, or since last 12-year maintenance, and perform action indicated:

Part Number	Description	Action
A005-4	A154-1 Main Rotor Hub & Bearing Assembly	Perform inspection and repair per MM § 2.610, return to RHC for inspection and repair, or replace with new.
A005-12	B370-1 Main Rotor Hub & Bearing Assembly	
A005-6	A016-4 Main Rotor Blade & A158-1 Spindle Assembly	Submit to RHC-authorized component maintenance facility for 12-year maintenance, or replace with new or overhaul exchange. 12-year maintenance includes blade replacement (as required), spindle bearing replacement (as required), pitch horn screw replacement, boot and O-ring replacement, and inspection.
A005-7	A016-6 Main Rotor Blade & A158-1 Spindle Assembly	
A005-14	A016-6 Main Rotor Blade & A158-3 Spindle Assembly	
A006-1 & -6	Main Rotor Gearbox Assembly	Submit to RHC-authorized component maintenance facility for 12-year maintenance, or replace with new or overhaul exchange. 12-year maintenance includes pinion seal replacement, O-ring replacement, sealed bearing replacement, rubber mount replacement, additional bearings replacement (as required), and inspection.
A007-3, -5 or -6	Fanshaft Assembly	Replace with new A007-6 fanshaft assembly.
A008-2 or -4	Tail Rotor Assembly	Disassemble. Replace hub and/or blades as required. Remove bushings and teeter hinge bearings. Inspect hub; verify no fretting or corrosion. Fluorescent penetrant inspect hub if corrosion found. Replace teeter hinge bearings. Or replace with new A008-4 tail rotor assembly.
A014-8	Landing Gear Assembly originally installed on R22 S/N 0002 thru 0487.	Replace with new.
A017-2	Swashplate Assembly	Replace with new or overhaul exchange. 12-year maintenance includes inspection and repair as necessary.

1.102 Additional Component Maintenance (continued)

A. 12 YEARS (continued)

Part Number	Description	Action
A018-1	Clutch Assembly (anodized)	Submit to RHC-authorized component maintenance facility for 12-year maintenance, or replace with new or overhaul exchange. 12-year maintenance includes seal and O-ring replacement, bearing replacement, and inspection.
A018-2	Clutch Assembly (metalized)	
A020-2	Upper Frame Assembly S/N 0399 and prior (originally installed on R22 S/N 0002 thru 0311).	Replace with new. Note: Frame replacement may require tailcone forward bay replacement.
A021-1	Tail Rotor Gearbox Assembly	Replace with new or overhaul exchange B021-1 tail rotor gearbox assembly.
A031-1	Tail Rotor Pitch Control	Replace with new.
A041-11 or -12	Tail Rotor Drive Shaft Damper Bearing Assembly	Replace with new A041-11 or -12 damper bearing assembly or replace with new B224-1 or -3 drive shaft.
A044-1	Horizontal Stabilizer Rev M and prior (originally installed on R22 S/N 0002 thru 0631).	Replace with new.
A051-1 or A051-3	Clutch Actuator Assembly (A051-1 includes gearmotor assembly)	Replace with new or overhaul exchange.
A120-1	Tail Rotor Bellcrank	Replace with new.
A169-1, -2, or -4	Muffler with Risers Rev J and prior (baffled muffler with straight tailpipe, originally installed on R22 S/N 0002 thru 0500).	Replace with new, revision K or subsequent muffler with risers.
A169-6 or -35	Muffler with Risers (O-320 engine)	Visually inspect muffler interior; verify no obvious loss of material.
A169-24 or -37	Muffler with Risers (O-360 engine)	Visually inspect muffler interior; verify no obvious loss of material.
A190-1 or -2	V-Belt Set	Replace with new A190-2 v-belt set.
A193-2	Flex Plate	Replace with new A947-2 flex plate assembly.
A193-3	Flex Plate	Replace with new A947-3 flex plate assembly.
A197-1 thru -7	Tail Rotor Drive Shaft Assembly originally installed on R22 S/N 0002 thru 0747.	Replace with B224-1 drive shaft & appropriate B223 yoke.
A258-1	Main Rotor Pitch Link Assemblies	Replace with new A258-1 or A258-5 link assembly.
A258-5	Main Rotor Pitch Link Assemblies	Disassemble. 10X visually inspect barrel; verify no corrosion.
A343-1	Strut – Jackshaft (vertical)	Record length and disassemble. Inspect interior and exterior for corrosion, replace if corrosion found.
A347-1	Strut – Jackshaft (Aft, horizontal; attaches to cabin. Originally installed on R22 S/N 0002 thru 0435)	

1.102 Additional Component Maintenance (continued)

A. 12 YEARS (continued)

Part Number	Description	Action
A347-5	Strut – Jackshaft (aft, diagonal)	Record length and disassemble. Inspect interior and exterior for corrosion, replace if corrosion found.
A480-1	Swashplate Boot	Replace with new.
A493-1	Lower Sheave Rev H and prior (anodized, originally installed on R22 S/N 0002 thru 0294).	Replace with new, revision I or subsequent (steel-sprayed) lower sheave.
A649-1, -2, or C649-1	Oil Cooler	Replace with new or overhaul exchange C649-1 oil cooler.
A650-1 or -3	Main Gearbox Mount Fittings	Visually inspect exterior and interior. Replace if worn or corroded.
A785-1	Hose – Air (intake)	Replace with new.
A785-2	Hose – Air (hot air inlet)	Replace with new.
A785-6	Hose – Air (engine cooling)	Replace with new.
A785-7	Hose – Air (alternator cooling)	Replace with new.
A785-26	Hose – Air (hot air inlet)	Replace with new.
A785-32	Hose	Replace with new.
A792-2, -4 or -5	Dual Tachometer	Replace with new A792-5 dual tachometer.
B021-1	Tail Rotor Gearbox Assembly	Perform 12-year maintenance per MM § 2.620, or replace with new or overhaul exchange.
B173-1	V-belt – Alternator	Replace with new.
B174-1	Fanwheel	Perform 12-year maintenance per MM § 2.630, or replace with new or overhaul exchange.
B283-1	Hose Assembly (fuel system) Revision A thru P	Replace with new.
B283-2	Hose Assembly (fuel system) Revision A thru P	Replace with new.
B283-6	Hose Assembly (fuel system) Revision A thru P	Replace with new.
B286-2	Governor Controller	Replace with new or overhaul exchange.
D270-1	Governor Controller	Replace with new or overhaul exchange.
D756-2 (or A011-2)	Bellcrank Assembly – Throttle	Replace with new.
F650-3	Main Gearbox Mount Bolt	Visually inspect exterior and interior. Verify no corrosion.

1.102 Additional Component Maintenance (continued)

B. 2200 Hours

Remove the following components when they have accumulated 2200 hours time in service since new or since last overhaul, and perform action indicated:

Part Number	Description	Action
A005-4	A154-1 Main Rotor Hub & Bearing Assembly	Perform inspection and repair per MM § 2.610, return to RHC for inspection and repair, or replace with new.
A005-12	B370-1 Main Rotor Hub & Bearing Assembly	
A005-6	A016-4 Main Rotor Blade & A158-1 Spindle Assembly	Replace with new or overhaul exchange A005-7 or A005-14 main rotor blade and spindle assembly.
A005-7	A016-6 Main Rotor Blade & A158-1 Spindle Assembly	
A005-14	A016-6 Main Rotor Blade & A158-3 Spindle Assembly	
A006-1 & -6	Main Rotor Gearbox Assembly	Replace with new or overhaul exchange A006-6 main rotor gearbox assembly.
A007-3, -5 or -6	Fanshaft Assembly	Replace with new A007-6 fanshaft assembly.
A008-2 or -4	Tail Rotor Assembly	Disassemble. Replace hub and/or blades as required. Remove bushings and teeter hinge bearings. Inspect hub; verify no fretting or corrosion. Fluorescent penetrant inspect hub. Replace teeter hinge bearings and blade attach bolts. Or replace with new A008-4 tail rotor assembly.
A014-8	Landing Gear Assembly originally installed on R22 S/N 0002 thru 0487.	Replace with new.
A017-2	Swashplate Assembly	Submit to RHC-authorized component maintenance facility for overhaul, or replace with new or overhaul exchange.
A018-1	Clutch Assembly (anodized sheave)	Replace with new or overhaul exchange.
A018-2	Clutch Assembly (metalized sheave)	
A020-2	Upper Frame Assembly S/N 0399 and prior (originally installed on R22 S/N 0002 thru 0311).	Replace with new. Note: Frame replacement may require tailcone forward bay replacement.
A021-1	Tail Rotor Gearbox Assembly	Replace with new or overhaul exchange B021-1 tail rotor gearbox assembly.
A031-1	Tail Rotor Pitch Control	Replace with new.
A041-11 or -12	Tail Rotor Drive Shaft Damper Bearing Assembly	Replace with new A041-11 or -12 damper bearing assembly or replace with new B224-1 or -3 drive shaft.
A044-1	Horizontal Stabilizer Rev M and prior (originally installed on R22 S/N 0002 thru 0631).	Replace with new.

1.102 Additional Component Maintenance (continued)

B. 2200 Hours (continued)

Part Number	Description	Action
A051-1 or A051-3	Clutch Actuator Assembly (A051-1 includes gearmotor assembly)	Replace with new or overhaul exchange.
A120-1	Tail Rotor Bellcrank	Replace with new.
A121-17	Push-Pull Tube Assembly	Replace with new.
A169-1, -2, or -4	Muffler with Risers Rev J and prior (baffled muffler with straight tailpipe, originally installed on R22 S/N 0002 thru 0500).	Replace with new, revision K or subsequent muffler with risers.
A169-6 or -35	Muffler with Risers (O-320 engine)	Replace with new A169-35 muffler.
A169-24 or -37	Muffler with Risers (O-360 engine)	Replace with new A169-37 muffler.
A189-10	Nut – Double Lock	Replace with new.
A190-1 or -2	V-Belt Set	Replace with new A190-2 v-belt set.
A193-2	Flex Plate	Replace with new A947-2 flex plate assembly.
A193-3	Flex Plate	Replace with new A947-3 flex plate assembly.
A197-1 thru -7	Tail Rotor Drive Shaft Assembly originally installed on R22 S/N 0002 thru 0747.	Replace with new B224-1 drive shaft & appropriate B223 yoke.
A258-1	Main Rotor Pitch Link Assembly	Replace with new A258-5 link assembly.
A258-5	Main Rotor Pitch Link Assembly	Replace with new, or perform inspection per § 2.650 and magnetic particle inspect barrel.
A347-1	Strut – Jackshaft (Aft, horizontal; attaches to cabin. Originally installed on R22 S/N 0002 thru 0435)	Replace with A347-5 strut (aft, diagonal).
A426-6	Cap – Collective Spring	Replace with new.
A480-1	Swashplate Boot	Replace with new.
A493-1	Lower Sheave Rev H and prior (anodized, originally installed on R22 S/N 0002 thru 0294).	Replace with new, revision I or subsequent (steel-sprayed) lower sheave.
A615-1	Gasket – Carburetor-to-Air Box	Replace with new.
A628-6	Connector Assembly – Harness	Replace with new.
A636-2	Support (O-320 engine)	Replace with new.
A649-1 or -2	Oil Cooler	Replace with new or overhaul exchange C649-1 oil cooler.
A650-1 or -3	Main Gearbox Mount Fittings	Visually inspect exterior and interior. Replace if worn or corroded. Magnetic particle inspect per § 23-41.
A723-1	Oil Line Assembly	Replace with new A723-5 oil line assembly.
A723-2	Oil Line Assembly	Replace with new A723-6 oil line assembly.
A780-33	Cable Assembly	Replace with new.
A785-1	Hose – Air (intake)	Replace with new.

1.102 Additional Component Maintenance (continued)

B. 2200 Hours (continued)

Part Number	Description	Action
A785-2	Hose – Air (hot air inlet)	Replace with new.
A785-6	Hose – Air (engine cooling)	Replace with new.
A785-7	Hose – Air (alternator cooling)	Replace with new.
A785-26	Hose – Air (hot air inlet)	Replace with new.
A785-32	Hose	Replace with new.
A792-2, -4 or -5	Dual Tachometer	Replace with new A792-5 dual tachometer.
A947-1	Flex Plate Assembly – Forward	Replace with new.
A947-2	Flex Plate Assembly – Intermediate	Replace with new.
A947-3	Flex Plate Assembly – Aft	Replace with new.
B021-1	Tail Rotor Gearbox Assembly	Replace with new or overhaul exchange.
B173-1	V-belt – Alternator	Replace with new.
B174-1	Fanwheel	Replace with new or overhaul exchange.
B224-1	Tail Rotor Drive Shaft	Replace with new.
B224-3	Tail Rotor Drive Shaft	Replace with new.
B283-1	Hose Assembly (fuel system)	Replace with new.
B283-2	Hose Assembly (fuel system)	Replace with new.
B283-6	Hose Assembly (fuel system)	Replace with new.
B286-2	Governor Controller	Replace with new or overhaul exchange.
B350-2	Pin – Spring (fanshaft nut)	Replace with new.
C636-2	Support (O-360 engine)	Replace with new.
C649-1	Oil Cooler	Replace with new or overhaul exchange.
D270-1	Governor Controller	Replace with new or overhaul exchange.
D756-2 (or A011-2)	Bellcrank Assembly – Throttle	Replace with new.
F628-8	Buckle Assembly	Replace with new.
KI-217-1	R22 Bladder Fuel Tank Installation Kit	Required for helicopter S/N 0002 thru 4620 per R22 SB-109, if not previously accomplished.
KI-2207	A017-1 Swashplate Installation Kit	Replace existing parts with kit parts.
KI-2208	R22 A057-2 Air box Assembly Installation Kit	Required for helicopter S/N 2571M thru 2664 if not previously accomplished.
AN320-18	Nut – Fanshaft	Replace with new.
MS16562-15	Pin – Spring	Replace with new.
MS20002-18	Washer	Replace with new.
NAS1149F1832P	Washer	Replace with new.
NAS630-80	Bolt	Replace with new.
NAS6604-38	Bolt	Replace with new.

1.102 Additional Component Maintenance (continued)**C. Engine Maintenance**

Refer to latest revisions of Textron Lycoming Service Instruction No. 1009 and Lycoming Service Bulletin No. 240.

D. Airframe and Engine Accessory Maintenance

Refer to accessory manufacturer's instructions for continued airworthiness for accessory maintenance. Remove accessories per R22 Maintenance Manual or accessory manufacturer's instructions as required.