



R22 SERVICE LETTER SL-103

R44 SERVICE LETTER SL-96

R66 SERVICE LETTER SL-55

DATE: 16 December 2025

TO: R22-series, R44-series, and R66 Owners, Operators, and Maintenance Personnel

SUBJECT: B330 Stamped Nuts (“palnuts”) Breakage

EFFECTIVITY: B330-7, B330-13, and B330-21 palnuts, identified by L/L number listed on page 2, shipped as spares or included in kits.

BACKGROUND: Some palnuts have broken during installation. Uninstalled palnuts identified by L/L numbers on page 2 should be scrapped per local regulations. Replacement or special inspection of installed affected palnuts is not required; replace cracked or broken palnuts if found during normal periodic inspections.

PROCEDURE:

1. Isolate affected palnuts in a suitable container conspicuously marked “SCRAP”.
2. Write “SCRAPPED [insert date]” on all identification tags/stickers associated with the affected palnuts. Remove and retain all tags/stickers.
3. Dispose of scrapped palnuts in accordance with local regulations.
4. Email photos of dated identification tags/stickers to warranty@robinsonheli.com. In email’s Subject line include “B330 SL” & name of submitting organization.
5. Please contact your Customer Support Account Representative for replacements or if you have related questions.

(OVER)



Part Number	Affected L/L
B330-7	25042402601
B330-13	2312080451
B330-21	25061803101

AFFECTED PALNUT PART & L/L NUMBERS